1. Identification

PermaWeld Premium Seam Sealer for broadloom carpets

Recommended Use of the Chemical and Restriction on Use: seaming broadloom carpet in direct glue down installations. For indoor use only.

Details of the Supplier of the Safety Data Sheet
Manufactured for: Bentley Mills
14641 E. Don Julian Rd., City of Industry, CA 91746
Telephone number: (800) 423-4709

Company: Taylor Adhesives
11545 Pacific Avenue, Fontana, CA 92337, USA
Emergency Telephone Number: (800) 535-5053

Other Means of Identification
Chemical Family: Synthetic latex blend

2. Hazards Identification


Classification of the Product: No need for classification according to GHS criteria for this product.

Label Elements: This product does not require a hazard warning label in accordance with GHS criteria.

Hazard Not Otherwise Classified: None known if used according to instructions. Irritation may occur when in contact with eyes and skin.

Emergency Overview
Caution: May cause skin irritation if not removed after skin contact. Use with Use with local exhaust ventilation. Use protective equipment for eyes, skin protection.

3. Composition / Information on Ingredients


This product does not contain any components classified as hazardous under the referenced regulation.

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Content %</th>
<th>Chemical Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>50-60</td>
<td>Acrylic Latex</td>
</tr>
<tr>
<td>Trade Secret</td>
<td>35-45</td>
<td>Chlorinated Rubber Latex</td>
</tr>
<tr>
<td>7732-18-5</td>
<td>1-5</td>
<td>Water</td>
</tr>
</tbody>
</table>

4. First Aid Measures

General Advice: Upon contact, remove material from skin, eyes, and clothing. If irritation persists, seek medical attention.

If Inhaled: Remove individual to fresh air if needed.
If on Skin: Wash with mild soap and water.
If in Eyes: Open eyelids and flush with running water for at least 15 minutes.
If Swallowed: Do not induce vomiting. Seek medical help immediately.

Most Important Symptoms and Effects, Both Acute and Delayed: Not expected due to non-classification of the product.

Indication of Any Immediate Medical Attention and Special Treatment Needed
Note to physician: Symptomatic treatment

5. Fire Fighting Measures

Extinguishing Media: None needed in wet state. Product is water based. Dry material will burn. Use Water spray, foam, dry powder when needed.

Special Hazards Arising from the Substance or Mixture: Material is a mixture of organic compounds. Compounds of carbon may arise during burning.

Advice for Fire-fighters: Wear self-contained breathing apparatus and turn out gear.

Further Information: Dispose debris and contaminated clothing in accordance with regulations.

6. Accidental Release Measures

Further Accidental Release Measures: Slip hazard when spilled.

Personal Precautions, Protective Equipment and Emergency Procedures: Use personal protective clothing. Avoid contact with skin and eyes.

Environmental Precautions: Do not release spilled material into natural waters.

Methods and Material for Containment and Cleaning Up:
Remove material using absorbents. Scrape off excess and place in closed DOT approved containers for disposal.

7. Handling and Storage

Precautions for Safe Handling: Do not puncture. Keep out of the reach of children.

Conditions for Safe Storage, Including Any Incompatibilities: Keep from freezing. Avoid extreme temperatures.
8. Exposure Control / Personal Protection

Advice on System Design: Maintain proper ventilation.

Personal Protective Equipment:
- Respiratory Protection: NIOSH respirator if needed. Use local exhaust ventilation. Do not use closed air-circulating system.
- Skin Protection: chemical resistant gloves, apron, coveralls, and boots to prevent unnecessary contact.
- Eye Protection: safety glasses, goggles, or face shield

General Safety and Hygiene Safety Measures: Wash hands and face after use. Launder contaminated clothing before re-use. Always use protective equipment to avoid direct contact.

9. Physical and Chemical Properties

Form: low viscosity liquid
Odor: ammonia like
Odor Threshold: no data
Color: off white
pH Value: 9 - 10
Melting Point: not applicable
Boiling Point: similar to water
Flash Point: not applicable
Flammability: none flammable
Lower Explosion Limit: low
Upper Explosion Limit: low
Vapor Pressure: low
Density: 8.05 – 9.04 lbs. per gallon
Relative Density: 0.96 – 1.08 grams / cm³
Vapor Density: low
Partition Coefficient n-octanol /water (log Pow): no data
Self-ignition temperature: not applicable
Viscosity, Dynamic: 25,000 – 37,500 cps
Solubility in Water: limited
Miscibility in Water: miscible
Evaporation Rate: same as water

Other Information
- VOC, g/l less water, less exempt solvents: < 13 g/L

10. Stability and Reactivity

Reactivity: Stable
Chemical Stability: Stable
Possibility of Hazardous Reactions: None, product is stable.
Conditions to Avoid: Extreme temperatures.
Incompatible Materials: None known
Hazardous Decomposition Products: None known.

11. Toxicological Information

No data available
Primary Routes of Exposure: respiratory, eyes, skin.
Ingestion is not likely but might cause gastric disturbances.

Acute Toxicity / Effects
- Acute Toxicity: May cause irritation upon contact.

Chronic Toxicity Effects
- Repeated dose toxicity: no data available
- Genetic toxicity: no data available
- Carcinogenicity: not carcinogenic
- Reproductive toxicity: no data available
- Teratogenicity: no data available
- Experiences in humans

Other Information

12. Ecological Information

No data available

13. Disposal Considerations

Abide by all State, federal and local regulations

14. Transport Information

Proper Shipping Name: Not applicable
Proper Hazard Class: Not hazardous
Hazard Code: Non hazardous
Bill of Lading Description: Adhesives, NOI

15. Regulatory Information

Federal Regulations
- Registration Status:
- TSCA: Chemicals contained in the product are either listed or exempt in the U.S. EPA TSCA inventory list.
- SARA Title III, Section 312 Hazard Class: None
- EPA SARA Title III Section 312: None

State Regulations
- CA Prop 65 Warning: Not Applicable
- NFPA Hazard Codes:
  - Health: 1
  - Fire: 0
  - Reactivity: 0
  - Special:
    - HMIS Rating:
      - Health: 1
      - Flammability: 0
      - Physical hazard: 0

16. Other Information

SDS Prepared by: Taylor Adhesives
SDS Prepared on: September 1, 2020

Taylor Adhesives believes the data set forth herein are accurate as of the date hereof. Taylor makes no warranty with respect thereto and expressly disclaims all liability for reliance thereon. Such data are offered solely for your consideration, investigation and verification.