

TECHNICAL DATA SHEET

PermaWeld

PREMIUM SEAM SEALER

Designed for Bentley Broadloom Carpet

DESCRIPTION: PermaWeld is a high strength carpet seam adhesive designed for joining carpets to eliminate seam unraveling on Bentley Broadloom carpets. PermaWeld is a water based, solvent free, non-flammable and low odor adhesive that meets all Federal, State, and local government and SCAQMD indoor air quality regulations.

APPROVED FLOORING TYPES:

PermaWeld is approved for use with all Bentley broadloom carpets (excluding EliteFlex Hardback).

APPLICATION INSTRUCTIONS:

Prepare flooring and seam according to manufacturer's instructions.

1. Apply a continuous 1/8" bead to the edge of the backing of the both sides of carpet where they meet the carpet pile.
2. Immediately place the edge of the second piece of carpet into contact with the first piece which has the seam sealer on it.

To achieve a good bond, it is essential for the two pieces of carpet to have a tight fit.

Traffic on the seam should be restricted for 12 hours.

CLEAN UP:

While product is still wet: use warm soap and water.

When product is dry: use an adhesive remover/stripper, denatured alcohol or mineral spirits. Always check compatibility on a scrap piece of flooring.

PHYSICAL PROPERTIES:

BASE: Latex polymer blend

APPEARANCE: Off-white liquid

OPEN TIME: Up to 1 hour (depending on the ambient conditions)

COVERAGE: 225 linear feet per 8oz bottle

STORAGE AND SHELF LIFE:

This product must be properly stored between 60°F - 90°F (15°C - 32°C).

Freeze thaw stable to 10°F (-12°C).

While this adhesive is freeze thaw stable it is still necessary to protect from freezing. Multiple freeze thaw cycles and/or temperatures below 10°F (-12°C) may damage the adhesive.

Shelf life: 1 year

CAUTION:

DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. PRECAUCIÓN: NO ingiera. En caso de ingestión, NO induzca el vómito. Llame a un médico inmediatamente.

**KEEP OUT OF REACH OF CHILDREN
MANTENER FUERA DEL ALCANCE DE LOS NIÑOS**

INFORMATION:

For SDS and other information, Please contact Bentley Mills Customer Concierge at 1(800)423-4709 or by email at answers@bentleymills.com

NOTE: It is the installers responsibility to review all guidelines prior to installation. Any variance from these procedures will become the responsibility of the installer and not the manufacturer.

